

Date: Friday, 11/25/2005 11:21:44 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 24972		
Estimate Number	: 10696		
P.O. Number	:	Part Number	: D34547
This Issue	: 11/25/2005 S.O. No. : <i>N/A</i>	Drawing Number	: D3454
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 24912	Material	: <i>N/A</i>
Written By	: <i>See comment below</i>	Due Date	: 12/2/2005 Qty: 4 Um: Each
Checked & Approved By	: <i>See comment below</i>		
Comment	: EST REV. A 05.11.17 New Issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar .75"
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Comment: Qty.: 0.0552 f(s)/Unit Total : 0.2209 f(s)

303 Round Bar .75"

(M303R0750)

Batch: *M17821**Adj 180*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA573 & DWG D3454 ,

FOLIO REV: _____

DWG REV: *A**EC 05.11.25*

2-DEBURR AS REQUIRED

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

EC 05.11.25

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SD 05.11.25

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

N/A Done on step 2
EC 05.11.25

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Drawing Name: BUSHING

Job Number: 24972

Part Number: D34547

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



N/A R



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 426

C205/11/28

2

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21



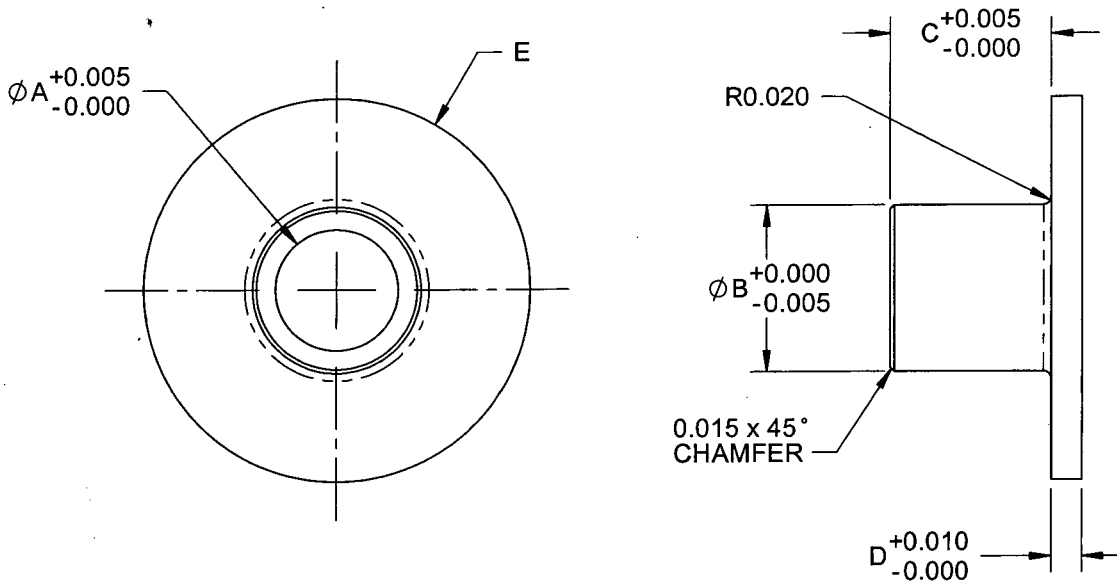
05/11/27

Job Completion



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3454	REV. A SHEET 1 OF 1
DATE 05.09.02	TITLE BUSHING		SCALE 2:1
A	05.09.02	NEW ISSUE	

REFERENCE ONLY



D3454-X

1) SPECIFICATION: **D3454-X BUSHING**

DASH No.

WHERE 'X' IS THE SIZE PER THE FOLLOWING TABLE:

DASH No.	A (in)	B (in)	C (in)	D (in)	E (in)
-1	0.316	0.435	0.420	0.060	1.00
-3	0.316	0.435	0.400	0.060	0.75
-5	0.250	0.372	0.390	0.060	0.75
-7	0.250	0.343	0.372	0.060	0.75

0.372 0.343

05.11.25

X4

NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) IDENTIFY WITH P/N USING FINE POINT PERMANENT MARKER
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010

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DART AEROSPACE LTD		Work Order:	
Description:		Part Number:	D 3459-7
Inspection Dwg:	Rev:		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article ☐ Prototype

[illegible]

Measured by: 		Audited by: 		Prototype Approval: 	
Date: 05.11.25		Date: 05.11.25		Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

7

[illegible]

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[illegible]

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Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	